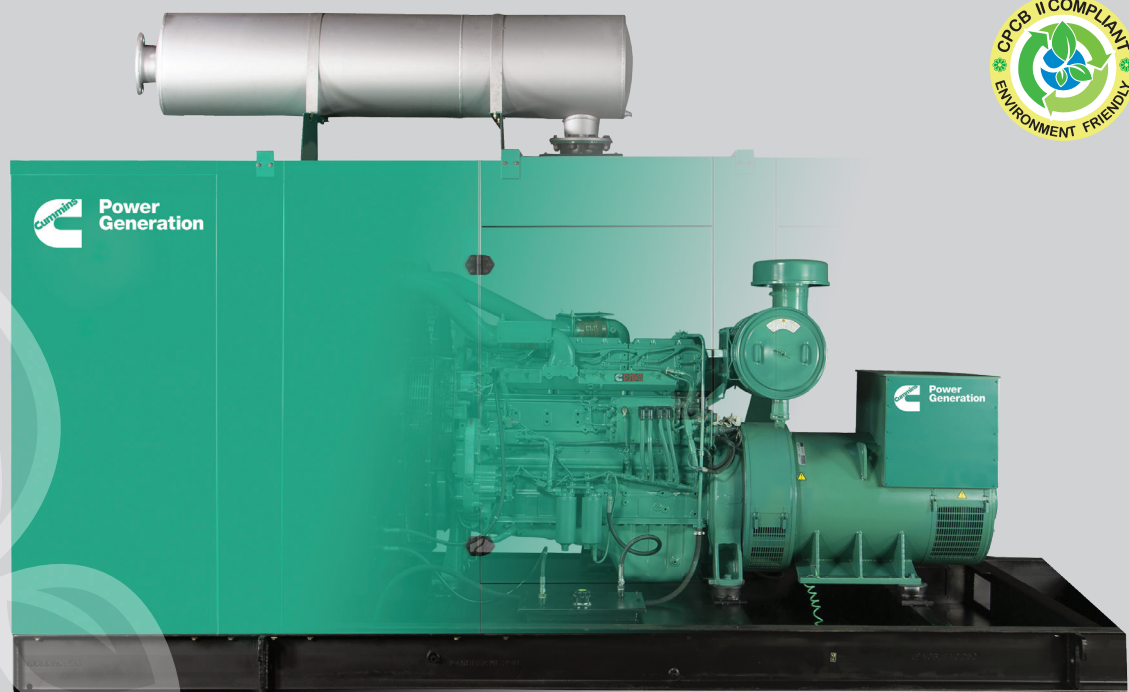


# Diesel Generator Set

## QSN14 Series

365-400 kVA, 292-320 kWe Prime, 440 kVA, 352 kWe Standby



### Latest Technology Product With Global Cummins Platform

- The Cummins® QSN14 series heavy-duty engine and world class Stamford alternator powered diesel generator set
- Class defining Quantum engine technology with fully integrated subsystems
- Advanced in-cylinder technology to meet latest emission norms without any after-treatment device
- Smart aesthetic and superior finish
- Compact in size with optimum power to weight ratio

### Environment Friendly Power

- Class defining technology engine is designed to meet stringent exhaust emission tests as per revised MoEF norms, thus offering environment friendly power.
- The Cummins® diesel generator sets are available with the lowest noise levels in its range

### Lowest Operating Cost And Comprehensive Warranty

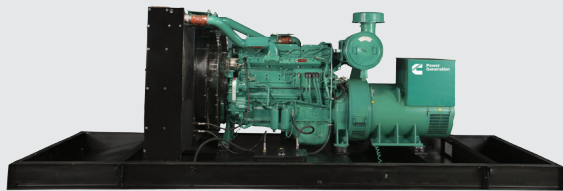
- Highly reliable and durable product
- All elements are designed to work together to maximize efficiency even at part loads, offering the advantage of lowest operating costs.
- 500 Hours / 1 year service interval
- Industry acknowledged best-in-class comprehensive warranty on the entire package including rubber components

### Single Source Power Assurance

- All the major components – the engine, alternator, control system and canopy are designed, manufactured and tested by Cummins India.
- Best and largest customer support network in India, capable of providing round-the-clock service and spares support
- All these things put together, Cummins® offers you SINGLE SOURCE POWER ASSURANCE

## Engine

- Cummins QSN14 series, 6 cylinder, In-line 4 stroke, radiator cooled engine
- Well designed air handling system with
  - Dry type, Replaceable paper element air cleaner with restriction indicator
  - Air to air aftercooling
  - Optimised Turbocharger for increased altitude capabilities
- Best in class fuel economy with
  - CELECT fuel system with A1 class electronic governing
  - Dual fuel filter system: Pre filter including water separator and Water In Fuel (WIF) sensor and main filter
- Electrical lift pump for faster response
- Standard integral set-mounted radiator system, designed and tested for 50°C ambient temperature
- Full flow spin on lube oil filter
- Plate type lube oil cooler
- First fill of lube oil and coolant
- Electrical starter motor with soft start engagement feature
- Battery charging alternator
- 2 x 12 V DC batteries



## Alternator

- Stamford HC alternator frames from Cummins Generac Technologies
- Brushless type, Screen protected, Revolving field, Self excited alternator conforming to IS/IEC 60034-1
- 3 Phase reconnectable winding with 12 terminals brought out for connection
- Better motor starting capability
- Best in class efficiency
- Compact design with sealed bearings for longer life and lesser maintenance
- Impregnation on all wound components for better mechanical strength

## Control Panel

Control panel is manufactured with 14/16 gauge CRCA sheet and is powder coated for weather-proof and long lasting finish. The control panel consists of the following parts:

- PowerCommand 1.2 controller
- Aluminum bus bars with suitable capacity with incoming/outgoing terminals
- Indicating lamps for 'Load ON' and 'Set Running'
- Instrument fuses duly wired and ferruled
- MCCB of suitable rating with overload and short circuit protections

## PowerCommand 1.2 features

The PowerCommand® control system is a microprocessor-based generator set monitoring, metering and control system with LCD display designed to meet the demands of today's engine driven generator sets



- Intuitive operator interface which includes LED backlit LCD display with tactile feel soft-switches and generator set status LED lamps
- Digital AVR for shunt or PMG excitation with torque matching.
- Digital electronic governing with temperature compensation and smart starting.
- SAE J1939 interface to Full Authority Electronic (FAE) engines.
- Remote start-stop
- Engine metering: Oil pressure, Coolant temperature, Battery voltage, Engine speed
- AC Alternator metering: L-L Voltage and L-N Voltage, Current (1 and 3 phase), Volt-Amperes (phase and total) and Frequency.
- Engine protection: Low lube oil pressure, High/Low coolant temperature, Over speed, Battery Over/Under/Weak Volts, Fail to crank/start, Sensor failure.
- AC Alternator protection: Over/Under voltage, Over/Under frequency, Over current, Short circuit and Loss of AC sensing.
- Data logging: Engine hours, Control hours, Engine starts and upto 10 recent fault codes
- Configurable glow plug control
- Configurable cycle cranking
- 12 and 24 Volt DC operation
- Sleep mode
- Programmable I/Os (4 inputs and 2 outputs), expandable with AUX101/102 modules
- Modbus interface (RS485 RTU)
- InPower compatible (PC based service tool)
- Certifications - meets the requirement of relevant UL, NFPA, ISO, IEC, Mil Std., CE and CSA standards

## Silencer

- Hospital grade silencer suitably optimized to meet stringent noise emission standards laid down by MoEF / CPCB

## Mounting Arrangement

- Engine and alternator are mounted on a common MS fabricated base frame with AVM pads.
- Base frame with integral fuel tank is provided with drain plug, air vent, inlet and outlet connection, level indicator and provision for cleaning

## Optional

- **Engine** : Coolant heater, Lube oil drain, Heavy duty air cleaner, Heat exchanger
- **Alternator**: PMG
- **Control Panel**: PC3.3, Microprocessor/ Relay based AMF control panel
- **Others**: Mobile sets with canopy

### Acoustic Enclosure

- Specially designed to meet stringent MoEF/ CPCB norms of 75 dBA @ 1mtr at 75% load under free field conditions
- The acoustic enclosure is made of CRCA sheets in munsel green shade and a structural/ sheet metal base frame painted in black.
- High quality noise absorbant and fire-retardant grade acoustic insulation material (Rockwool) complying to IS 8183
- Air inlet louvers specially designed to operate at rated load

- Base lifting for easy handling at customer site
- Designed to have optimum serviceability
- Made on special purpose CNC machines for consistency in quality and workmanship
- 11 tank pretreatment process and UV resistant powder coating of all parts to withstand extreme environment
- Use of special hardware for longer life
- Flush styling - no projections
- Fluid drains for lube oil and fuel
- Fuel filling arrangement inside the enclosure

### Technical Data

#### Generator set specification

	C365D5P	C400D5P	C440D5S
Model	C365D5P	C400D5P	C440D5S
Duty	Prime	Prime	Standby
Power Rating kVA / kWe	365/292	400/320	440/352
No. of Phases	3	3	3
Output Voltage and Frequency (V and Hz)	415 V, 50 Hz	415 V, 50 Hz	415 V, 50 Hz
Power Factor	0.8 (lagging)	0.8 (lagging)	0.8 (lagging)
Current (A)	508	556	612
RPM	1500	1500	1500

#### Engine Specification

	Cummins	Cummins	Cummins
Make	Cummins	Cummins	Cummins
Model	QSN14-G1	QSN14-G2	QSN14-G3
MoEF Certified Power (hp)	448	487	531
Required Power for Rated kVA (hp)	440	475	522
Cooling	Liquid Cooled (EG Compleat 50:50)	Liquid Cooled (EG Compleat 50:50)	Liquid Cooled (EG Compleat 50:50)
Aspiration	Turbocharged, Charge Air cooled	Turbocharged, Charge Air cooled	Turbocharged, Charge Air cooled
No. of cylinders	6, In-line	6, In-line	6, In-line
Bore (mm) x Stroke (mm)	140 x 152	140 x 152	140 x 152
Compression ratio	16.5: 1	16.5: 1	16.5: 1
Displacement (litre)	14	14	14
Fuel	High Speed Diesel	High Speed Diesel	High Speed Diesel
Fuel consumption @75% load with radiator and fan* (litre/hr)	61.05	67.45	73.52
Fuel consumption @100% load with radiator and fan* (litre/hr)	77.69	88	93.89
Performance class of generator set	ISO 8528-5 G2	ISO 8528-5 G2	ISO 8528-5 G2
Starting system	24 V DC Electrical	24 V DC Electrical	24 V DC Electrical
Lube oil specification	CI4+ 15W40	CI4+ 15W40	CI4+ 15W40
Lube oil sump capacity, High-Low level (litre)	36-28.4	36-28.4	36-28.4
Total lubrication system capacity (litre)	38.6	38.6	38.6
Lube oil consumption @ full load** (litre/hr)	0.08	0.09	0.10
Total coolant capacity (litre)	51	51	51
Exhaust pipe size (inch)	6	6	6
Total wet weight (Engine+Radiator)** (kg)	1706	1706	1706
Length x Width x Height (Engine) (mm)	1502 x 888 x 1219	1502 x 888 x 1219	1502 x 888 x 1219
Mean Piston speed (m/s)	7.5	7.5	7.5
Combustion air intake @100% load (±5%) (cfm)	954	1024	1059
Exhaust Temperature (°C)	475	491	492

#### Alternator Specification

	Stamford (CGT)	Stamford (CGT)	Stamford (CGT)
Make	Stamford (CGT)	Stamford (CGT)	Stamford (CGT)
Alternator frame	HCI444F	HCI544C	HCI544C
Enclosure	IP23	IP23	IP23
Voltage regulation (Max.)	±1%	±1%	±1%
Class of Insulation	H Class	H Class	H Class
Winding Pitch	2/3	2/3	2/3
Stator Winding	Double layer lap	Double layer lap	Double layer lap
Rotor	Dynamically Balanced	Dynamically Balanced	Dynamically Balanced
Waveform distortion/ Total Harmonic Distortion	No load < 1.5 %, Non distorting balanced linear load < 5 %	No load < 1.5 %, Non distorting balanced linear load < 5 %	No load < 1.5 %, Non distorting balanced linear load < 5 %
Maximum Unbalanced Load across phases <sup>#</sup>	less than or equal to 25%	less than or equal to 25%	less than or equal to 25%
Telephonic Harmonic factor	< 2%	< 2%	< 2%

\* Fuel consumption data is based on diesel having specific gravity of 0.85 and conforming to IS:1460. Fuel consumption tolerance is +5%

\*\* Oil consumption data is based on oil having specific gravity of 0.89 and meeting CI4+ API categories

<sup>#</sup> With the condition that none of the phases exceeds its rated current

### Rating Definitions

**Prime Power (PRP):**

Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528.

**Standby Power (SP):**

Applicable for supplying power to varying electrical load for

the duration of power interruption of a reliable utility source, for maximum of 500 hours per year. Standby Power (SP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046.

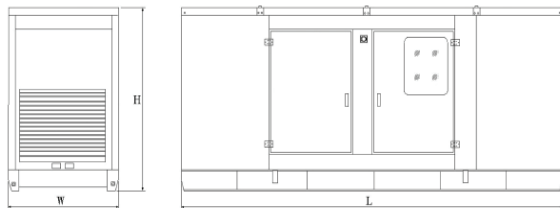
### Conformance Standards

- IS/IEC 60034-1
- IS 1460
- ISO 8528
- ISO 3046
- ISO 9001
- ISO 13018

### Typical Enclosed Genset Dimensions

Genset Model	Rating (kVA)	Length (mm)	Width (mm)	Height (mm)	Wet Weight <sup>##</sup> (kg)	Standard Fuel tank Capacity (litre)
C365D5P	365	5500	1900	2150	6165	450
C400D5P	400	5500	1900	2150	6250	450
C440D5S	440	5500	1900	2150	6250	450

<sup>##</sup>Approximate weight



Authorised Representative

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PGBU/CIL/010/QSN14 365-400 kVA/CPG/Virgo Webs/July 2014/xxxx



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